

**IN THE CLAIMS:**

✓ Following is a listing of the claims.  
✓ 1-58. Cancelled.

59. (Twice Amended) A method of making an ammunition article, comprising the steps of:

injection molding plastic around at least a portion of a ~~one-piece~~ projectile to form a tubular plastic cartridge casing body having a first end ~~to which~~ closed only by the projectile ~~is attached~~ and a second end.

60. (Original) The method as set forth in claim 59, wherein the plastic is molded around a core pull such that the core pull and the portion of the projectile define an interior volume of the plastic cartridge casing body, the method comprising the further step of removing the core pull from the plastic cartridge casing body.

61. (Original) The method as set forth in claim 60, wherein the core pull has a smaller diameter than the portion of the projectile such that the interior volume of the cartridge casing body includes a first interior portion defined by the portion of the projectile and a second interior portion having a smaller diameter than the first interior portion and being separated from the first interior portion by a shoulder, the shoulder being of sufficient size to prevent axial movement of the projectile into the second interior portion.

21  
Cont

62. (Original) The method as set forth in claim 59, comprising the further step of heat bonding the projectile to the cartridge casing body.

63. (Original) The method as set forth in claim 59, comprising the further step of adhesive bonding the projectile to the cartridge casing body.

DI  
Cont.  
64. (Original) The method as set forth in claim 59, wherein the plastic is molded around the portion of the projectile such that the plastic enters a recess in the portion of the projectile and forms a flange on the cartridge casing body extending into the recess.

65. (Original) The method as set forth in claim 59, comprising the further step of attaching a base to the second end of the cartridge casing body.

66. (Original) The method as set forth in claim 65, comprising the further step of providing a propellant charge inside the cartridge casing body.

67. (Original) The method as set forth in claim 66, comprising the further step of providing a primer for igniting the propellant.

68. (Original) The method as set forth in claim 66, comprising the further step of providing an electronic ignition for igniting the propellant.

69. (Original) The method as set forth in claim 65, comprising the further step of molding the base from plastic.

70. (Original) The method as set forth in claim 69, wherein the base is molded from plastic prior to attaching the base to the cartridge casing body.

71. (Original) The method as set forth in claim 65, wherein the base is mechanically attached to the cartridge casing body.

72. (Original) The method as set forth in claim 71, wherein the base is attached to the cartridge casing body by screwing threads on the base together with threads on the cartridge casing body.

73. (Original) The method as set forth in claim 71, wherein the base is attached to the cartridge casing body by connecting a tongue and groove arrangement between attachable portions of the base and the cartridge casing body.

74. (Original) The method as set forth in claim 71, wherein the base is attached to the cartridge casing body by an interference fit.

75. (Original) The method as set forth in claim 65, wherein the base is attached to the cartridge casing body by adhesive joining.

DI  
Cont.

76. (Original) The method as set forth in claim 65, wherein the base is attached to the cartridge casing body by heat bonding.

77. (Original) The method as set forth in claim 65, wherein the base is attached to the cartridge casing body by ultrasonic welding.

78-115. Cancelled.

*DI  
cancel* 116. (New) A method of making an ammunition article, comprising the steps of:  
injection molding plastic around at least a portion of a projectile while a core pull contacts a bottom end of the projectile to form a plastic cartridge casing body having a first end to which the projectile is attached and a second end.

117. (New) A method of making an ammunition article, comprising the steps of:  
injection molding plastic around at least a portion of a one-piece projectile to form a cartridge casing body having a first end to which the projectile is attached so as to be separable from the cartridge casing body only upon application of a bullet pull above a first desired value and not requiring for separation a bullet pull above a second desired value and a second end, the cartridge casing body being in the form of an open tube between the first end and the second end, the first end being closed only by the projectile.

---